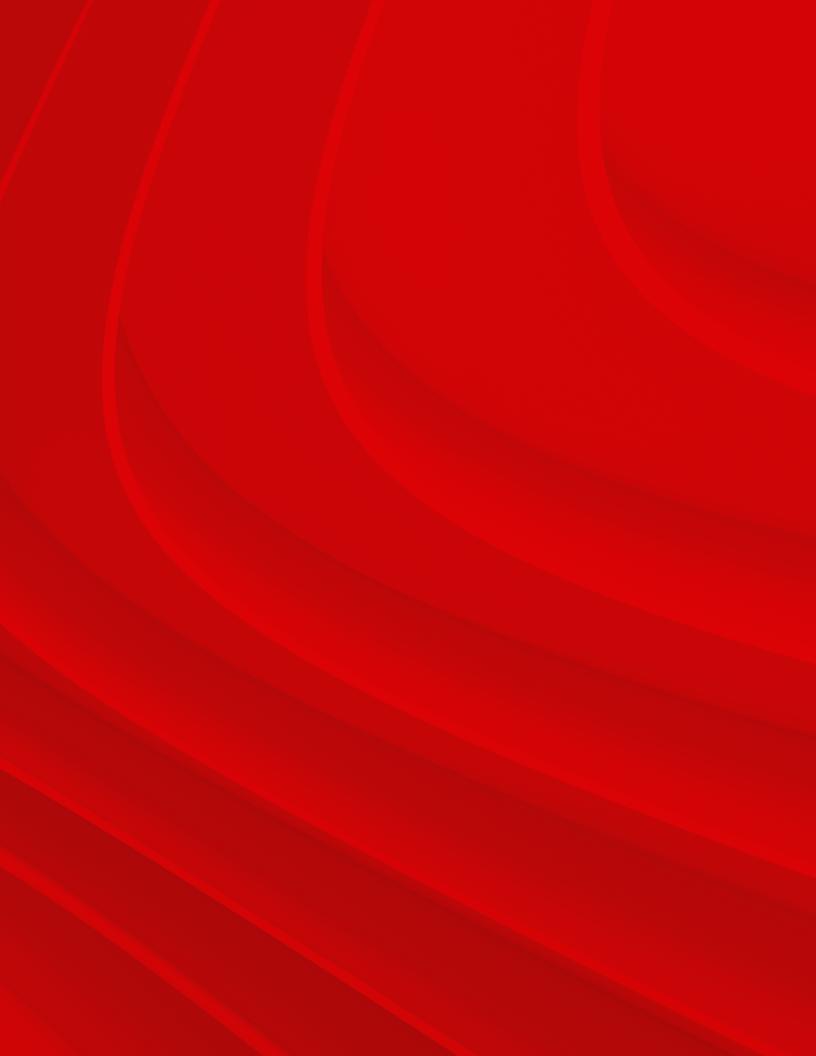


**NEMA MOTORS** 

#### **Product overview**

#### BALDOR • RELIANCE !!





# Industry's broadest line of NEMA low voltage motors

For nearly 100 years, we have strived to provide customers with the best value and reliability in industrial electric motors. ABB has what it takes to help every industry and application reach new levels of efficiency and energy savings even under the most demanding conditions. Baldor-Reliance® motors are designed to operate reliably no matter how challenging the process or application, and to have low life cycle costs.

Whether it's a motor for harsh, outdoor conditions at a petrochemical plant, or for continuous duty in a distribution center, customers have a variety of choices either from stock or designed to fit specific requirements.

We know there are many options when it comes to buying the products you need. To help maintain your competitive edge, we offer the latest technologies to improve process reliability while driving operating costs to a minimum.

ABB offers customers easy and fast access to product information and support via the web, with in-depth product literature, specific model number information packets; complete with spare parts lists, drawings, speed/torques curves and connection diagrams. You may also talk with a customer service representative at your local sales office.



#### **General purpose motors**

### Proven, reliable, available

Baldor-Reliance general purpose motors provide the longest life and best availability to lower overall operating costs and reduce operational downtime. General purpose motors have high reliability with proven, robust motor construction and are available at local stocking locations around the globe. Offered in open drip-proof and totally enclosed construction in both single and three phase ratings. 50 hertz ratings are also available.

Three phase enclosed		
	Product description	Meets or exceed energy efficiency requirements, while delivering high starting torque, overload capability and superior reliability in environments where exposure to water, dust and corrosives exist.
9	Sizes	0.09 - 298 kW, 0.125 - 400 Hp
	Features	Heavy gauge steel or cast-iron frames, and gasketed conduit boxes. Standard foot mount configurations, as well as C-face foot mounted and C-face footless. Suitable for mounting in any position, IP44 & IP54
		Super-E® motors have NEMA Premium® efficiency with 3 year warranty, Class F insulation, 1.15 service factor, and are inverter ready with wide variable torque speed ranges as standard.
-	Suggested applications	Fans, pumps, blowers, conveyors, compressors, industrial machines and other general industrial equipment

Single phase enclosed		
	Product description	Designed to meet various torque loads for an array of small horsepower single phase applications in environments where exposure to water, dust and corrosives exist.
	Sizes	0.06 - 11 kW, 0.08 - 15 Hp
	Features	Heavy gauge steel frames. Standard foot mount configurations are available, as well as C-face foot mounted and C-face footless.
	_	NEMA Premium efficient motors available.
	Suggested applications	Air handling, material handling, gear reducers, machine tools, conveyors, pumps and fans

Three phase open		
	Product description	Meets or exceed energy efficiency requirements, while delivering high starting torque, overload capability and superior reliability in environments where water and dust exposure is moderate.
	Sizes	0.18 - 335 kW, 0.25 - 450 Hp
	Features	Heavy gauge steel or cast-iron frames, IP22 & IP23.
	_	Super-E motors have NEMA Premium efficiency with 3 year warranty, Class F insulation, 1.15 service factor, and are inverter ready with wide variable torque speed ranges as standard.
_	Suggested applications	Fans, pumps, blowers, conveyors, compressors, industrial machines and other general industrial equipment

Single phase open		
	Product description	Designed to meet various torque loads for an array of small horsepower single phase applications in environments where water and dust exposure is moderate.
	Sizes	0.12 - 7.5 kW, 0.17 - 10 Hp
	Features	Heavy gauge steel frames. Standard foot mount configurations are available, as well as C-face foot mounted and C-face footless.
		NEMA Premium efficient motors available.
	Suggested applications	Air handling, material handling, gear reducers, machine tools, conveyors, pumps and fans
Single and three phase enclosed	brake motors	
	Product description	Motor with a mounted brake to aid in the deceleration of the driven load with the ability to hold in the event of interrupted power supply for environments where exposure to water, dust and corrosives exist.
	Sizes	0.18 - 335 kW, 0.25 - 450 Hp
	Features	Manual release, spring-set brake, C-face or fan on drive end, easily accessible brake leads, vibration damping base.
		Super-E motors have NEMA Premium efficiency with 3 year warranty, Class F insulation, 1.15 service factor, and are inverter ready with wide variable torque speed ranges as standard.
	Suggested applications	Conveyors, unit handling, machine tools, door operators, speed reducers, packaging equipment and other general industrial equipment
Three phase open brake motors		
	Product description	Motor with a mounted brake to aid in the deceleration of the driven load with the ability to hold in the event of interrupted power supply for environments where water and dust exposure is moderate.
2	Sizes	0.18 - 335 kW, 0.25 - 450 Hp
	Features	Heavy gauge steel or cast-iron frames, IP22 & IP23. Manual release, spring-set brake, vibration damping base, dynamically balanced rotor.
	_	Super-E motors have NEMA Premium efficiency with 3 year warranty, Class F insulation, 1.15 service factor, and are inverter ready with wide variable torque speed ranges as standard.
	Suggested applications	Conveyors, unit handling, machine tools, door operators, speed reducers, packaging equipment and other general industrial equipment

#### Severe duty motors

# Exceptional performance and long life in harsh industrial processing applications

Baldor-Reliance severe duty motors include features designed to protect against contamination, moisture, vibration and corrosion. These motors use Super-E premium efficient electrical designs which are built to handle demanding duty cycles, provide high starting and peak torques, and operate over wide speed ranges. Severe Duty motors provide safe, long operating life, reliable performance, and reduced energy consumption in the toughest applications.

General severe duty motors	'	
0	Product description	Designed to protect against contamination, moisture, vibration and corrosion in severe environments.
	Sizes	0.18 - 298 kW, 0.25 - 400 Hp totally enclosed, three phase
	Features	Premium efficient electrical designs enable motor to handle demanding duty cycles, provide high starting and peak torques, and operate over wide speed ranges.
	Suggested applications	Pumps, fans, compressors, material handling, machine tools, general industrial equipment

	Product description	Innovative, NEMA drop-in replacement motor achieves leading efficiency and lower lifetime operational costs.
	Sizes	7.5 - 74.5 kW, 10 - 100 Hp totally enclosed - fan cooled, three phase
	Features	Synchronous motor that starts across the line and offers IE4+ efficiencies.
	_	Capable of operating on a standard inverter without feedback in standard V/Hz or Scalar control
		NEMA mounting dimensions and design B currents, allow installation without additiona or non-standard equipment
_	Suggested applications	Centrifugal pumps (DOL or VFD) or centrifugal fans (VFD)

IEEE 841 motors		
9	Product description	Premium severe duty motor designed for harsh environments and a low total cost of ownership
	Sizes	0.75 - 186 kW, 1 - 250 Hp totally enclosed, three phase
	Features	Meets and exceeds the requirements of IEEE Std. 841 - 2009 & IEEE 45 on the nameplate.
Ly in		IP56 enclosure designed with patented PLS lubrication system for bearing longevity.
	Suggested applications	Pumps, fans, compressors, material handling, machine tools, general industrial equipment.

	Product description	Motor that meets and exceeds the requirements of IEEE Std. 841 - 2009 with the exception of using Mobility grease for exceptional roller bearing performance.
	Sizes	3.7 - 60 kW, 5 - 75 Hp totally enclosed, three phase
	Features	IP56 enclosure designed with patented PLS lubrication system for bearing longevity.
		Vertical lifting provisions
		Roller bearings for belted applications with 40,000 hours $L_{10}$ life per API661
	Suggested applications	Heat exchangers & belt driven applications

SEVERE DUTY MOTORS

Crusher duty motors		
	Product description	High torque NEMA design A motor that exceeds NEMA design C torques.
	Sizes	3.7 - 373 kW, 5 - 500 Hp totally enclosed, three phase
	Features	Premium efficient designs
	_	IP55 enclosure designed to protect against contamination, moisture, vibration 8 corrosion in severe environments
THE P		1.25 Service Factor on 100 Hp designs and smaller, 1.15 Service Factor above 100 Hp
	Suggested applications	Aggregate/cement crushers, belt conveyors, screens, above ground mining equipment
Quarry duty motors		
0	Product description	High torque design C, steel band frame and fan cover
	Sizes	1.5 - 7.5 kW, 2 - 10 Hp totally enclosed, three phase
	Features	IP55 enclosure includes gasketed conduit box, cover and a shaft seal
		Quarry duty motors are inverter ready
	Suggested applications	Above ground mining, belt conveyors, bulk material handling
Oil well nump - design D	Suggested apprearions	
Oil well pump - design D		
Oil well pump - design D	Product description Sizes	High slip design for high cycle applications 2.2 - 112 kW, 3 - 150 Hp totally enclosed, three phase
Oil well pump - design D	Product description	High slip design for high cycle applications 2.2 - 112 kW, 3 - 150 Hp totally enclosed, three phase
Oil well pump - design D	Product description	High slip design for high cycle applications
Oil well pump - design D	Product description Sizes	High slip design for high cycle applications 2.2 - 112 kW, 3 - 150 Hp totally enclosed, three phase 2.2 - 93 kW, 3 - 125 Hp open drip proof, three phase
Oil well pump - design D	Product description Sizes	High slip design for high cycle applications 2.2 - 112 kW, 3 - 150 Hp totally enclosed, three phase 2.2 - 93 kW, 3 - 125 Hp open drip proof, three phase IP55 enclosure, F2 conduit box location 3 normally enclosed thermostats
	Product description Sizes Features	High slip design for high cycle applications 2.2 - 112 kW, 3 - 150 Hp totally enclosed, three phase 2.2 - 93 kW, 3 - 125 Hp open drip proof, three phase IP55 enclosure, F2 conduit box location 3 normally enclosed thermostats
	Product description Sizes Features	High slip design for high cycle applications 2.2 - 112 kW, 3 - 150 Hp totally enclosed, three phase 2.2 - 93 kW, 3 - 125 Hp open drip proof, three phase IP55 enclosure, F2 conduit box location 3 normally enclosed thermostats Beam pumps, punch presses, high cycle industrial applications  Designed for use where additional protection is required against wet and washdown
	Product description Sizes Features Suggested applications	High slip design for high cycle applications  2.2 - 112 kW, 3 - 150 Hp totally enclosed, three phase  2.2 - 93 kW, 3 - 125 Hp open drip proof, three phase  IP55 enclosure, F2 conduit box location  3 normally enclosed thermostats  Beam pumps, punch presses, high cycle industrial applications  Designed for use where additional protection is required against wet and washdown environments, corrosive environments and marine applications
	Product description Sizes Features Suggested applications Product description	High slip design for high cycle applications  2.2 - 112 kW, 3 - 150 Hp totally enclosed, three phase  2.2 - 93 kW, 3 - 125 Hp open drip proof, three phase  IP55 enclosure, F2 conduit box location  3 normally enclosed thermostats  Beam pumps, punch presses, high cycle industrial applications  Designed for use where additional protection is required against wet and washdown environments, corrosive environments and marine applications  0.37 - 7.5 kW, 0.5 - 10 Hp totally enclosed, three phase  300 series stainless steel shaft extension. Finished with a 2 part epoxy paint system
Oil well pump - design D  Dirty duty plus	Product description Sizes Features Suggested applications Product description Sizes	High slip design for high cycle applications 2.2 - 112 kW, 3 - 150 Hp totally enclosed, three phase 2.2 - 93 kW, 3 - 125 Hp open drip proof, three phase IP55 enclosure, F2 conduit box location

### **Washdown duty motors**

# Designed to perform reliably in washdown environments

All food processing equipment should be designed, used, and maintained with food safety principles in mind. Violations of these practices can cost companies thousands, if not millions, to resolve. It is important that companies consider not only the initial purchase price, but also the total cost of ownership (TCO), including the cleanability and reliability of the equipment, provided by suppliers who understand the principles of sanitary design. Baldor-Reliance food safe, washdown duty, and paint-free washdown are suited for applications requiring high-pressure cleaning with caustic solution. These choices allow you to select the right motor for the amount of protection required for the specific application

	Product description	Baldor-Reliance food safe motors, designed with smooth contours and advanced sealing, exceed IP69K for water to maximize motor life in high pressure, sanitary cleaning environments.
	Sizes	0.37 - 29 kW, 0.5 - 30 Hp, three phase
		0.37 - 0.75 kW, 0.5 - 1 Hp, single phase
	Features	Fully welded individual feet to enhance cleanability, fully welded and rotatable conduit box, smooth stainless hardware
	Suggested applications	Food processing where reliability in intense, caustic cleaning environments is of utmost importance.

Stainless steel motors		
	Product description	Stainless steel motors designed for harsh food processing environments
1	Sizes	0.25 - 15 kW, .33 - 20 Hp
A	Features	300 series stainless steel motor frame, endplates, conduit box, shaft, base and hardware
	Suggested applications	Food processing, wet environments, packaging, pumps and wastewater where high pressure cleaning occurs

Paint free motors	'	
	Product description	Designed for environments where washdown cleaning occurs with caustic solutions and high-pressure sprays.
	Sizes	0.37 - 11 kW, 0.5 - 15 Hp totally enclosed, three phase
	Features	300 series hardware, with seal on drive end shaft extension.
	Suggested applications	Food processing packaging equipment where washdown conditions occur with high-pressure spray.

White washdown motors		
- 0	Product description	Designed for environments where washdown cleaning occurs.
	Sizes	0.25 - 15 kW, 0.33 - 20 Hp, single & three phase
	Features	300 series stainless steel hardware, neoprene gaskets, double sealed ball bearings and electrostatically applied epoxy finish makes the motor corrosion resistant.
	Suggested applications	Food processing packaging equipment where washdown conditions occur.

PUMP MOTORS

## **Pump motors**

# Keep your fluid flowing

ABB's line of Baldor-Reliance pump motor products serve customer needs from swimming pool to very demanding water/ wastewater and petrochemical applications. The motors are available locally in a variety of enclosures and ratings. These motors are designed to the same reliable industrial standards that ABB customers have come to expect.

Jet pump		
	Product description	Jet pump motor for residential and industrial applications
_	Sizes	0.18 - 5.6 kW, 0.25 - 7.5 Hp totally enclosed, three phase
		0.18 - 5.6 kW, 0.25 - 7.5 Hp open drip proof, three phase
		0.09 - 3.7 kW, 0.13 - 5 Hp totally enclosed, single phase
	_	0.09 - 5.6 kW, 0.13 - 7.5 Hp open drip proof, single phase
	Features	Construction features include a sturdy steel frame, cast aluminum end plates with stee bearing seat inserts for mechanical reliability.
0	_	Opposite drive end shaft is slotted for convenience
	_	Motor construction can be tailored for specific applications and industries such as fooc processing, washdown applications or explosion proof enclosures for pumps ir hazardous areas
	Suggested applications	Residential and industrial pumps
Close-coupled motors		
Close-coupled motors	Product description	Close coupled pump motors include over-sized ball bearings with locked drive end
	Froduct description	construction to minimize endplay.
	Sizes	0.37 - 56 kW, 0.5 - 75 Hp totally enclosed, three phase
		0.37 - 74.5 kW, 0.5 - 100 Hp open drip proof, three phase
2	_	0.33 - 11 kW, 0.33 - 15 Hp totally enclosed, single phase
	_	0.37 - 11 kW, 0.5 - 15 Hp open drip proof, single phase
	Features	Motor flange and shaft are designed to support the pump unit.
1 1		Motors have a corrosion resistant finish and are suitable to mount in any position.
		Super-E motors meet NEMA Premium efficiency requirements.
		Motor construction can be tailored for specific applications and industries such as food processing, washdown applications or explosion proof enclosures for pumps in hazardous areas.
_	Suggested applications	Residential and industrial applications requiring JM, JP and West Coast Fit
Inverter rated JM close-coupled		
_	Product description	Inverter rated JM close coupled pump motors, specifically designed for inverter use with internal shaft ground ring and class H insulation
	Sizes	0.37 - 56 kW, 0.5 - 75 Hp totally enclosed, three phase
0		0.37 - 74.5 kW, 0.5 - 100 Hp open drip proof, three phase
	Features	Motor flange and shaft are designed to support the pump units
	_	Motors have a corrosion resistant finish and are suitable to mount in any position
	_	Super-E motors meet NEMA Premium efficiency requirements
50		Motor construction can be tailored for specific applications and industries such as food processing, washdown applications or explosion proof enclosures for pumps in hazardous areas
_	Suggested applications	Residential and industrial applications requiring JM.

# **Pump motors**

# Keep your fluid flowing

Vertical p-base motors		
	Product description	Motors designed and manufactured for normal, medium and high thrust applications
	Sizes	1.11 - 56 kW, 1.5 - 75 Hp totally enclosed
	_	1.49 - 45 kW, 2 - 60 Hp open drip proof
	Features	Severe duty construction with corrosion-resistant epoxy finish, cast-iron construction, with vertical mounting with two lifting lugs for balanced lifting.
	Suggested applications	Centrifugal pumps, sump pumps, turbine pumps, in-line pumps, fans, aerators, mixers, autoclaves
Vertical p-base 841 XL motors		
	Product description	Enhanced bearing cooling and sealed to meet IP65. This motor is designed for your most critical and harsh applications to provide the longest life and lowest total cost of ownership.
	Sizes	1.11 - 56 kW, 1.5 - 75 Hp totally enclosed
	Features	Severe duty construction with corrosion-resistant epoxy finish, cast-iron construction, thrust bearings are located at the fan end of the motor, bearings are protected by labyrinth seals installed at both ends of the motor, with vertical mounting with two lifting lugs for balanced lifting. Available in normal, medium and high thrust ratings.  Meets or exceeds IEEE 841 2009 specifications
	Suggested applications	Centrifugal pumps, sump pumps, turbine pumps, in-line pumps, fans, aerators, mixers,autoclaves
Submersible motors		
· Car	Product description	Available for both wet & dry pit applications. Wet pit motors use effluent for cooling and can run 15 minutes in air. Dry pit motors are designed to run continuously in air or submerged when properly applied.
	Sizes	0.75 - 74.57 kW, 1 - 100 Hp totally enclosed, three phase
A STATE OF THE STA	_	0.75 - 3.73 kW, 1 - 5 Hp totally enclosed, single phase
	Features	Cast iron frame and end shield with stainless steel hardware and shaft provide reliability in harsh environments.
		Additionally, submersible motors are UL listed and CSA certified for Class 1 Division 1 Groups C & D.
	Suggested applications	Wet and dry pit pump applications; slurry pumps, aerators, mixers
Immersible motors		
~~~	Product description	Custom Immersible motors are designed for use in non-hazardous area dry pit applications where the possibility of flooding exists.
	Sizes	3.73 - 186 kW, 5 - 250 Hp totally enclosed, three phase
	Features	The motor features totally enclosed, blower-cooled enclosures and are designed with a unique sealing system that exceeds IP67 enclosure requirements. This system allows reliable operation for a period of two weeks while submerged under a maximum depth of thirty feet of water.
	Suggested applications	Dry pit pump applications; slurry pumps
Fire pump		
_00	Product description	Motors designed to meet the requirements for fire pumps.
	Sizes	7.45 - 398 kW, 1 - 400 Hp open drip proof, three phase
	Features	All motors meet UL requirements (File# E481231) in open drip proof enclosures designed for relatively clean, dry environments.
	Suggested applications	Fire pumps installed per NFPA-20

#### **Explosion proof motors**

# Designed for safe operation in explosive environments

Baldor-Reliance explosion proof motors are certified for use in hazardous locations or potentially hazardous environments where concentrations of combustible gases, vapors and or dust may be present. These motors meet UL and CSA standards for use in division based hazardous locations per NFPA70 National Electric Code and C22.1, the Canadian Electric Code.

	Product description	UL & CSA listed for Class I, Group E Class II, Group F & G
	Sizes	0.18 - 224 kW, 0.25 - 300 Hp totally enclosed, single and three phase
	Features	Inverter Duty NEMA Premium efficiency with a 3 year warranty
	Suggested applications	Pumps, fans, conveyors in customer specified Division 1 hazardous locations

Severe duty XP motors	<u> </u>	
2	Product description	UL & CSA listed for Class I, Group C & D
		Class II, Group E, F & G
		T3C temperature code designs.
	Sizes	2.2 - 111 kW, 3 - 150 Hp totally enclosed, three phase
	Features	UL listed breather drain
		Inverter Duty NEMA Premium efficiency with a 3 year warranty.
	Suggested applications	Pumps, fans, conveyors in customer specified Division 1 hazardous locations.

Drill rig duty XP motors		
	Product description	UL & CSA listed for Class I, Group C & D T3C temperature code designs
	Sizes	0.37 - 150 kW, 0.25 - 200 Hp totally enclosed, three phase
	Features	UL listed breather drain and metallic dust slingers
	_	Inverter Duty NEMA Premium efficiency with a 3 year warranty.
	Suggested applications	Pumps, fans, conveyors, on and off shore rig service bulk fuel terminals, transfer stations in customer specified Division 1 hazardous locations.

	Product description	UL & CSA listed for Class I, Group C & D; Class I, Group D, Class II, Group F & G.
	Sizes	0.37 - 7.5 kW, 0.5 - 10 Hp totally enclosed, three phase
	Features	Flange and shaft designs suitable for jet pump and close coupled (JM and JP) pump mounting
		Inverter Duty NEMA Premium efficiency with a 3 year warranty.
_	Suggested applications	Pumps in customer specified Division 1 hazardous locations.

#### Variable speed motors

## Designed for variable speed control

Baldor-Reliance variable speed motors are specifically designed for variable speed control. The platform provides constant torque across the entire operating speed range in traditional NEMA and IEC designs or a power dense laminated steel square frame. Controlling a motor with variable frequency power has never been easier.

EC Titanium		
	Product description	EC Titanium motors are a IE5 efficient motor or integrated motor drive that combines synchronous reluctance and permanent magnet rotor technologies. They are available as a standard rolled steel motor with a selection of a (M) motor only, or either a (T) top mount or (A) axial mount motor drive package and defined by voltage and horsepower at 1800 RPM base speed. Custom mounting configurations are available.
	Sizes	0.75- $15$ kW, $1$ - $20$ Hp on motor only option, integrated motor with a top mount drive in ratings of $0.75$ – $7.5$ kW, $1$ - $10$ Hp, or axial mounted drive in ratings $0.75$ – $5.5$ kW $1$ - $7.5$ Hp.
	Features	IE5 efficiency - an integrated motor and drive eliminates expensive wiring and installation time - reliable and low noise - higher ratings per frame size than traditional motor designs
	Suggested applications	Pumps and fans
AC V*S master motors		
	Product description	V*S master motors provide continuous constant torque performance (1000:1) across the entire speed range from zero speed to base speed.
7 7 F A	Sizes	0.25 - $372$ kW, $1/3$ - $500$ Hp totally enclosed, three phase
	Features	Available in standard TEFC, TEBC & TENV NEMA frame sizes (IC410, IC411 and IC416)
	Suggested applications	Extruders, conveyors, crane and hoist, winders, web processing, process control, test stands drilling
AC laminated frame - RPMAC m	notors	
	Product description	RPM AC product line provides the ultimate in power density performance in either totally enclosed or open construction. RPM AC motors provide continuous Constant Torque performance (1000:1) from zero speed to base speed.
	Sizes	1.5 - 900 kW, 2 - 1200 Hp; DPFV, TEFC, TEBC, TEFC, three phase
	Features	NEMA and IEC designs available in standard induction and ultra high-density interior permanent magnet designs, and unique caged - IPM (Hybrid) rotor.
	Suggested applications	Centrifugal pumps and fans; plastic extruders, winders, crane and hoists, traction, oil drilling, test stands
Direct drive cooling tower mot	ors	
	Product description	The Baldor-Reliance RPM AC direct drive cooling tower motor eliminates the maintenance and failure of mechanical components associated with traditional cooling tower systems by directly coupling the motor to the fan and controlling it with a unique drive.
	Sizes	5.6 - 186 kW, 7.5 - 250 Hp totally enclosed, three phase
	Features	Laminated finned frame motor with flange mounting dimensions
	Suggested applications	Wet and dry cooling towers, air cooled condensers, air cooled heat exchangers
RPM XE - extreme efficient mot	tors	
	Product description	Innovative, NEMA drop-in replacement motor achieves leading efficiency and lower lifetime operational costs.
	Sizes	7.5 - 74.5 kW, 10 - 100 Hp totally enclosed - fan cooled, three phase
	Features	Synchronous motor that starts across the line and offers IE4+ efficiencies.
	-	Capable of operating on a standard inverter without feedback in standard V/Hz or Scalar control.
		NEMA mounting dimensions and design B currents, allow installation without additional or non-standard equipment.

Centrifugal pumps (DOL or VFD) or centrifugal fans (VFD)

Suggested applications

FARM DUTY MOTORS 13

## Farm duty motors

#### Designed to protect your crops and livestock

ABB's line of Baldor-Reliance Farm Duty motors boast a maintenance free industrial design with industry leading reliability. Rather you are cooling or feeding your livestock or drying, transferring, or storing your harvest, Baldor-Reliance Farm Duty motors is the brand you can count on to protect your investment.

	Product description	Designed for direct drive centrifugal blower applications with little to no shelter
	Sizes	2.2 - 74 kW, 5 - 100 Hp totally enclosed, three phase
0		3.7 - 22 kW, 5 - 30 Hp open drip proof, three phase
		3.7 - 12 kW, 5 - 16 Hp open drip proof, single phase
	Features	Sealed bearings on both ends of motor
	_	TEFC models include a drive end seal and V-ring slinger to prevent moisture and contamination ingress
		Screens on ODP models to protect against debris entry
		Shaft length is 1" longer than NEMA standard
	Suggested applications	High pressure grain drying, storage and farm equipment
Grain dryer / vane axial fan mo	otors  Product description	Designed as dual rated for either in or out of air stream vane axial fan applications
	Sizes	- · · · · · · · · · · · · · · · · · · ·
9	Features	1.12 - 11.2 kW, 1.5 - 15 Hp open air over, totally enclosed, single and three phase TENV/TEAO models have sealed bearings, drive end seal and v-ring slinger to prevent
	reatules	moisture and contamination ingress
		Shaft 3/4" longer than NEMA standard, 1/4 - 20 tap and keyed shaft
	_	Epoxy finish withstands outdoor environments
	_	Available with thermostat.
	Suggested applications	Direct drive or belt driven vane axial fan crop dryers
Aeration fan motor		
Aeration fan motor	Product description	Motors designed for direct drive fan applications
Aeration fan motor	Product description Sizes	Motors designed for direct drive fan applications 0.6 - 2.2 kW, 0.75 - 3 Hp totally enclosed, single and three phase
Aeration fan motor	·	
Aeration fan motor	Sizes	0.6 - 2.2 kW, 0.75 - 3 Hp totally enclosed, single and three phase
Aeration fan motor	Sizes	0.6 - 2.2 kW, 0.75 - 3 Hp totally enclosed, single and three phase 1/4 - 20 tap and keyed shaft, double shielded maintenance free bearings  Automatic thermal overload protection on single phase motors
Aeration fan motor	Sizes	0.6 - 2.2 kW, 0.75 - 3 Hp totally enclosed, single and three phase 1/4 - 20 tap and keyed shaft, double shielded maintenance free bearings Automatic thermal overload protection on single phase motors Normally-closed thermostats on three phase motors
Aeration fan motor	Sizes Features	0.6 - 2.2 kW, 0.75 - 3 Hp totally enclosed, single and three phase 1/4 - 20 tap and keyed shaft, double shielded maintenance free bearings Automatic thermal overload protection on single phase motors Normally-closed thermostats on three phase motors
	Sizes Features	0.6 - 2.2 kW, 0.75 - 3 Hp totally enclosed, single and three phase 1/4 - 20 tap and keyed shaft, double shielded maintenance free bearings
	Sizes Features	0.6 - 2.2 kW, 0.75 - 3 Hp totally enclosed, single and three phase  1/4 - 20 tap and keyed shaft, double shielded maintenance free bearings  Automatic thermal overload protection on single phase motors  Normally-closed thermostats on three phase motors  Aeration fans for livestock, exhaust fans, air handling systems
Aeration fan motor  Direct drive fan motors	Sizes Features Suggested applications	0.6 - 2.2 kW, 0.75 - 3 Hp totally enclosed, single and three phase  1/4 - 20 tap and keyed shaft, double shielded maintenance free bearings  Automatic thermal overload protection on single phase motors  Normally-closed thermostats on three phase motors
	Sizes Features Suggested applications Product description	0.6 - 2.2 kW, 0.75 - 3 Hp totally enclosed, single and three phase 1/4 - 20 tap and keyed shaft, double shielded maintenance free bearings Automatic thermal overload protection on single phase motors Normally-closed thermostats on three phase motors Aeration fans for livestock, exhaust fans, air handling systems  Motors designed for grille or resilient base mount direct drive fan applications

#### **HVAC** motors

# Keep the air flowing

Baldor-Reliance air moving motors are specifically engineered with industry-driven designs to keep your air handling systems running smoothly, quietly, and efficiently, which means better system reliability and performance, with less maintenance.

9	Product description	Super E NEMA Premium efficient HVAC motors in ODP and TEFC designs with bal bearings and plugged grease package:
	Sizes	0.75 - 74.57 kW, 1 - 100 Hp totally enclosed, open drop proof, three phase
	Features	Includes bar-coded spec number label
0-7	M	ounting holes on drive endplate enable field conversion to add bearing isolaters if desired
	Suggested applications	Heating, ventilation, air conditioning blower and fan motor:
Direct drive		
	Product description	Direct drive motor for HVAC applications
	Sizes	0.18 - 1.11 kW, 0.25 - 1.5 Hp open drip proof, single phase
		0.19 - 7.5 kW, 0.25 - 10 Hp totally enclosed, open drip proof, three phase
	Features	Suitable for mounting in any position
	_	Single phase designs include automatic thermal overloads
	Suggested applications	Blowers, fans, condensers, unit heaters, air circulation, ventilation, freezer
Chiller / cooling tower motors		
0	Product description	HVAC motors designed for wet, high humidity environments
	Sizes	3.7 - 111 kW, 5 - 150 Hp totally enclosed, three phase
	Features	Corrosion resistant epoxy paint, double sealed bearings filled with moisture resistan grease, shaft seal/slinge
		Super-E motors have NEMA Premium efficiency and 3 year warranty
	Suggested applications	Belted or drive shaft chiller/cooling tower:

Shaft grounding motor for HVAC application	Product description
0.75 - 398 kW, 1 - 400 Hp totally enclosed, open drip proof, three phas	Sizes
Motors are fitted with bearing current mitigation devices mounted internally of externally to minimize stray shaft current	Features
Super-E motors have NEMA Premium efficiency and 3 year warrant	
Fans, pumps, blowers, unit handling, HVAC systems, variable speed application	Suggested applications

	Product description	Highly efficient Synchronous PM motor
	Sizes	0.5 - 7.5 Hp
<b>Q</b>	Features	Meets or exceeds IE4 efficiency
		Maintains higher efficiencies over a wider range of speeds and loads than traditional induction motors
		Standard NEMA frame sizes for ease of induction motor replacement
		Totally enclosed, CE/cURus
		Excellent speed regulation with no feedback
<del></del>	Suggested applications	Pumps, fans, compressors, conveyor applications

#### **Definite purpose motors**

## Definite purpose motors for a host of applications

The definite purpose family of motors captures a host of variety demanded by the marketplace. These motors include TEFC and ODP two-speed motors, as well as single phase pressure washer motors. Automotive approved motors are available in cast iron designs and meet all requirements for sound power levels. A number of motors are available for specific pressure washer applications including face-mounted designs as well as standard NEMA mounting, in ODP and TEFC designs.

#### Ammonia refrigeration compressor motors



Sizes

Suggested applications

Suggested applications

Suggested applications

Suggested applications

Ammonia refrigeration compressors, particularly in food processing facilities

112 - 745 kW, 150 - 1,000 Hp

0.37 - 19 kW, 1/2 - 25 Hp

0.55 - 15 kW, 3/4 - 20 Hp

and voltage ratings available.

#### Two speed foot mounted motors in TEFC & ODP designs



Designed for specific applications requiring multi-speed operation. Variety of torque



#### Single phase pressure washer motors



1.1 - 4 kW, 1-1/2 - 5 Hp Specifically designed for operation on pressure washers and steam cleaners

#### U-frame motors



Sizes

U-frame mounting dimensions for three-phase and single phase applications

### **Unit handling motors**

## Designed for unit handling applications

Baldor-Reliance unit handling motors are designed for a wide variety of applications in baggage handling, conveyors, packaging equipment, machine tools, hoists, elevators and door openers. These motors are available from stock in ratings of  $0.37 - 7.5 \, \text{kW}$  (½ - 10 Hp) - (56 thru 215T frames) with or without Dodge® D-series brakes. Features include an oversized top mounted conduit box on 56 & 140T frames that provide easy access for making connections. Footed frames include slotted feet for easy mounting.

	Product description	Motors designed for general unit handling applications
	Sizes	0.37 - 5.6 kW, 0.5 - 7.5 Hp totally enclosed, single and three phase
	Features	Motors feature an oversized low profile top mounted conduit box on 56 and 140T frames that provides easy access for making connections
	_	Footed frames include slotted feet for easy mounting on OEM conveyors
	_	UL/CSA recognized and CE certified
	Suggested applications	Conveyors, baggage handling, unit handling, packaging, door operators elevators, hoist:

High cycle brake motors		
	Product description	Low inertia, high efficient motor with fast action DC brake with an integral rectifier
	Sizes	0.37 - 2.2 kW, 0.5 - 3 Hp totally enclosed, three phase
	Features	Aluminum frame engineered for increased thermal heat dissipation
	Suggested applications	Frequent start/stop applications, conveyors, baggage handling, unit handling, packaging, door operators, elevators, hoists

D-series brake motors		
	Product description	Featuring a Dodge "D" series brake which are spring set, magnetically released power off type brakes flange mounted to the motor with a manual release lever
	Sizes	0.37 - 7.45 kW, 0.5 - 10 Hp totally enclosed, three phase
	Suggested applications	Conveyors, baggage handling, unit handling, packaging, door operators, elevators, hoists

Short series brake motors		
	Product description	Featuring Dodge short series brakes which are spring set, magnetically released power off type brakes integrally mounted to the motor for the most compact design
	Sizes	0.37 - 3.7 kW, 1/2 - 5 Hp totally enclosed, three phase
	Features	Single phase brake, inverter ready
	Suggested applications	Conveyors, baggage handling, unit handling, packaging, door operators, elevators, hoists

SERVO MOTORS 17

#### **Servo motors**

# Positioning, speed, and efficiency

ABB offers a variety of AC and DC servo motors for industrial, automated applications such as packaging, labeling, wrapping and cutting. We not only design our motors for durability in harsh environments, but we also provide a wide choice of high or low inertia motors with winding options, feedback devices and gearheads to match.

	Burnelius de la contratte a	LIDS and a feature and make a second and a second a second and a second a second and a second a second and a second and a second and a
	Product description	HDS series features neodymium magnets for improved performance and less than 2%
_		cogging torque.
_	Sizes	0.6 - 48 Nm continuous torque
	Features	3x continuous torque
		Totally enclosed, CE/cURus
		A compact segmented lamination design decreases overall length of the motor.
		A completely encapsulated winding allows heat to dissipate while protecting internal components from contamination.
		IP65 rated enclosure with optional shaft seal installed
_	Suggested applications	Cut-to-length, flying shear, machining, labeling, material handling, winding 3D printing, robotics

	Product description	Motors designed with high performance neodymium magnets and low inertia rotor for faster acceleration.
	Sizes	0.4 - 40 Nm continuous torque
0	Features	4x continuous torque
		Totally enclosed, CE/cURus
		A completely encapsulated winding allows heat to dissipate while protecting interna components from contamination
		Multiple feedback types to fit a range of applications
_	Suggested applications	Cut-to-length, flying shear, machining, labeling, material handling, winding, 3D printing, robotics

	Product description	Motors designed with bonded neodymium magnets and medium inertia rotor for load inertia matching
(MAT)	Sizes	1.2 - 134 Nm continuous torque
	Features	3x continuous torque
		Totally enclosed, CE/cURus
		A completely encapsulated winding allows heat to dissipate while protecting interna components from contamination.
		Multiple feedback types to fit a range of applications
_	Suggested applications	Cut-to-length, flying shear, machining, labeling, material handling, winding, robotics

## **Servo motors**

# Positioning, speed, and efficiency

	Product description	All stainless steel construction and laser marked nameplate makes SSBSM suitable for pharmaceutical and food processing industries.
-	Sizes	0.45 - 3.6 Nm continuous torque
-	Features	3 - 4x continuous torque
	reactives	Totally enclosed, CE/cURus
	_	A completely encapsulated winding allows heat to dissipate while protecting internal
Chartelle		components from contamination.
	_	IP67 rated enclosure for washdown conditions
		BISSC - complies with Baking Industry Sanitation Standards Committee
-	Suggested applications	Packaging, food handling, bakery machinery, beverage equipment, measuring dispensing equipment
DC brush servo motors		
п	Product description	DC servo motors have a high inertia skewed rotor for load inertia matching and smooth
		rotation (no cogging).
	Sizes	0.2 - 6.3 Nm continuous torque
	Features	Totally enclosed, CE/cURus
	_	Multiple feedback types to fit a range of applications
	Suggested applications	X-ray tables, coil winders, labeling equipment, machine tool, robotics, pick and place, packaging

DC MOTORS

#### **DC** motors

# Designed for DC power operation

Available in round frame and unique laminated square frames, Baldor-Reliance DC motors offer performance and reliability in tough applications. Round frame DC motors utilize permanent magnet technology optimizing the commutator, brushes, and inertia to assure the best performance possible. Wound field motors are designed with superior commutation through the speed range to ensure trouble-free operation and the insulation system is designed with extra margin of safety to eliminate performance-limiting hot spots.

Fractional DC		
	Product description	For adjustable speed operation from SCR controls, two designs are available - wound field and permanent magnet. 20:1 constant torque speed range with 90 to 180 VDC armatures.
	Sizes	0.01 - 2.23 kW, 0.02 - 3 Hp wound field NEMA & IEC
	_	0.18 - 3.73 kW, 0.02 - 5 Hp permanent magnet NEMA & IEC
	Features	Motor construction and features can be tailored for specific applications and industries.
	Suggested applications	Conveyors, extruders, packaging equipment, mixers, winders, printing presses, and metering pumps

RPM III		
PA	Product description	Laminated frame design provides more power, reliability and serviceability in a smaller package. A larger armature allows optimum power generation and better ventilation for heat dissipation than standard round frame motors.
	Sizes	3.7 - 372 kW, 5 - 500 Hp NEMA & IEC
	Features	A variety of enclosure styles are available to meet customer environmental conditions.
	Suggested applications	Mill drives, tube mills, coating lines, winders, printing presses, extruders, mixers, spindle drives

Round frame motors		
	Product description	Rolled steel round body frame construction constructed for easy drop in replacement opportunities.
	Sizes	3.7 - 372 kW, 5 - 500 Hp NEMA
	Features	A variety of thermal protections, speed feedback devices, vibration detection, and non ventilated or ventilated enclosure types.
	Suggested applications	Pulp and paper processing, extruders, conveyors, test stands, stamping press, crane and hoist, machine tools, etc.

## **Engineered products**

## Designed and built to critical specifications

Underground mining		
	Product description	Totally-enclosed, XP motors designed for underground coal mining, coal preparation, or transportation of mined coal.
9	Sizes	AC: 2-225 kW, 5-300 Hp, 230-1000 VAC, TEFC, TENV, or TEWC; NEMA & IEC frame sizes
	_	DC: 20-50 Hp, 110-460 VDC, TENV or TEWC, NEMA frame sizes
	Features	Designed and certified for hazardous mining atmospheres. Meets or exceeds global high efficiency energy standards. Special shaft configurations, double shaft extensions, and flange mounting configurations available. Global certifications include MSHA, ATEX, ANZEx, and IECEx.
	Suggested applications	Pumps, fans, conveyors, and traction motors for continuous and longwall miners, feeder breakers, roof bolters, and haulers/scoops.
Navy		
	Product description	Motors designed for optimized performance and longer life on critical above deck and below deck applications.
	Sizes	.2-500Hp, .1-375kW: 115-690 VAC, TEFC, TENV, DPP, or TEWC: Spraytight, Watertight, Explosion Proof, Submersible Enclosures: NEMA & IEC frame sizes
G	Features	Motors meet all pertinent military specifications for fractional and integral AC motors including critical specifications pertaining to energy efficiency, sealed insulation, reduced weight, low airborne noise, and low structure-borne noise requirements.  Specifications include: Mil-M-17059A, Mil-DTL-17060, Mil-S-901, Mil-STD-167-1, Mil-STD-2037
	Suggested applications	Pumps, fans & air handling, deck equipment, underway replenishment equipment, thrusters, auxiliary propulsion, winches, capstans
Marine	Product description	Specially modified motors designed for above deck and offshore (wet environments)
2	, , , , , , , , , , , , , , , , , , ,	and below deck (dry environments) capable of meeting multiple Marine agency certifications and requirements.
	Sizes	.2-1,500Hp, .1-1,120kW: 115-4000 VAC, TEFC, TENV, DPP, or TEWC: NEMA & IEC frame sizes
	Features	Marine duty epoxy paint, corrosion resistant hardware, commercial VPI windings, steel, casting iron, or ductile iron construction, spraytight, watertight, explosion proof enclosures. Certifications include: ABS, Lloyd's Registry, DNV, USCG-256, IEEE-45-2002, and NEMA MG1
	Suggested applications	Pumps, fans, deck equipment, thrusters, auxiliary propulsion, winches, capstans

All units come with a base mounted on/off switch.

Sanding

602E-MT equipped with 2x36" 100 grit belt, all others 2x48" 80 grit belt.

#### Grinders, buffers and lathes

# Heavy-duty, smooth, powerful

Suggested applications

Industrial quality, single and three phase, bench and pedestal grinders are available having wheel diameters of from 6 to 14 inches. This well known line also includes diamond wheel and carbide tool grinders and abrasive belt grinders. Some designs of the abrasive belt grinders are supplied with a three position tilt able belt.

Grinders				
	Product description	Grinder designed for industrial applications with cast aluminum or cast iron wh guards and tool res		
H	Sizes	178 - 355 mm, 7 - 14 in. wheel diameters, single and three phase		
	Features	A base mounted on/off switch or starter with overload protection and three year warranty		
TIM	Suggested applications	Grinding		
Buffers				
	Product description	Buffer designed for use with soft cloth wheels, guards and tool rests.		
	Sizes	0.19 - 536 kW, 0.25 - 7.5 Hp, 0.25 - 7.5 Hp		
	Features	Steel frame enclosure and base		
THE PARTY OF THE P	Suggested applications	Buffing		
Polishing lathes				
Marie Anna Anna Anna Anna Anna Anna Anna Ann	Product description	Industrial polishing lathes		
	Sizes	0.19 - 0.56 kW, 0.25 - 0.75 Hp, single phase		
	Features			
	Features	All lathes are supplied with 8-foot cord with plug, rubber feet and heavy construction to minimize vibration.  Provisions for mounting to a laboratory bench are provided.		
	Features  Suggested applications	minimize vibration.  Provisions for mounting to a laboratory bench are provided.		
		minimize vibration  Provisions for mounting to a laboratory bench are provided		
Belt sanders	Suggested applications	minimize vibration. Provisions for mounting to a laboratory bench are provided. Polishing - dental labs, jewelers, lapidary		
Belt sanders		minimize vibration Provisions for mounting to a laboratory bench are provided Polishing - dental labs, jewelers, lapidary		
Belt sanders	Suggested applications	minimize vibration.		





\_

ABB Motors and Mechanical Inc.

5711 R.S. Boreham, Jr. Street Fort Smith, AR 72901 Ph: 1.479.646.4711

new.abb.com/motors-generators baldor.com

#### Additional information

We reserve the right to make technical changes or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB does not accept any responsibility whatsoever for potential errors or possible lack of information in this document.

We reserve all rights in this document and in the subject matter and illustrations contained therein. Any reproduction, disclosure to third parties or utilization of its contents – in whole or in parts – is forbidden without prior written consent of ABB.

© Copyright 2020 ABB. All rights reserved. Specifications subject to change without notice.