

# TYPE UV CONDENSATE RETURN SYSTEMS



#### **STANDARD FEATURES**

Type UV condensate systems are manufactured in both the single and duplex units. Furnished with either float switch mechanism to control pump from water level in receiver, or with float operated make-up valve for supplying cold water make-up to receiver when pump is controlled from boiler water level.

Open type concrete pits are not required and the pump can be installed with the receiver underground and the receiver cover plate flush with the floor. Pump motor and control switches are above floor level and out of danger from flooding such as is often the case in open pits. Systems are offered in a wide range of capacities and discharge pressures up to 75 lb.

- The Type UV pump consists of a vertical pump and motor unit with flange-type float and float switch mechanism or flange-type float operated make-up valve bolted to main cover plate which in turn is bolted to top of sump-type receiver. Each unit is completely assembled and carefully tested before leaving the factory, and a permanent record of such test is retained.
- The pump unit is bronze fitted throughout, with pump housing, shaft housing, and main cover plate of close grain cast iron construction. The impeller is of bronze construction, centrifugal enclosed type, especially designed for handling hot water up to 200°F and it is keyed and locked on a stainless steel pump shaft.
- The motor stand is of cast iron construction with integral stuffing or packing box and a ball thrust bearing elevated above the stuffing box. The vertical pump shaft is well supported by the ball thrust bearing, and guided below by a self-lubricating sleeve type bronze bearing directly above the impeller. This construction assures long life and proper alignment of rotating parts. Both bearings are quite accessible and therefore easily replaced at small cost.
- The packing gland is made of bronze and it is of the split type for accessibility when repacking the stuffing box. A heavy duty type flexible coupling connects the pump shaft to the motor shaft. The electric motor facetype flange fits into a machined register on top of motor stand, thereby guaranteeing perfect alignment. Motor is attached by means of four cap screws.
- The float switch mechanism of the Lockwood Type UV pump is a complete departure from the usual design found in competitive makes of pumps. It is of direct acting type and the entire float and switch mechanism can be removed from main cover plate without disturbing or removing pump and motor unit. This mechanism is adjustable to various water levels directly at the switch lever, eliminating the usual float rod stops or adjustments, within the receiver.



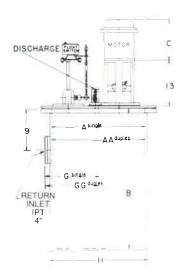
- The float operated make-up water valve has features equal to the float switch mechanism and it also can be removed from main sump cover plate without disturbing or removing pump and motor unit. Flanges of the float switch mechanism and float operated makeup valve are of same physical dimensions, bolt holes, etc., so that they are interchangeable. Required changes, therefore, after pump installation are simple and inexpensive.
- Receivers, standard construction, are of close grain cast iron with inlet opening. Completely prime coated, interior as well as exterior. Welded steel receiver can also be furnished if desired. Steel receivers are constructed of 3/16" thick rust resisting copper bearing steel, and are completely prime coated inside and out.
- Pumps can be furnished with receivers deeper than the standard depths indicated in the selection data. With deeper than standard receivers, the pump units are furnished with intermediate bronze bearings to support and align the pump shaft. The higher pressure pumps which operate at 3500 R.P.M. motor speeds are not recommended for deeper than standard receivers. For these applications we recommend furnishing low pressure pumps operating at 1750 R.P.M. plus booster pumps of proper capacity and pressure.
- Float switches and electric motors used on all pumps sizes are of proper capacity, as manufactured and guaranteed by leading manufacturers. Electric motors are of standard design, NEMA C face mounting, and open drip-proof motors are supplied with a canopy.
- The Type UV pump complies with all applicable Federal specifications and standards for capacities and types of materials used. Electric motors furnished comply with Federal specification No. CC-M-636 for fractional H.P. and No. CC-M-641 for integral H.P.

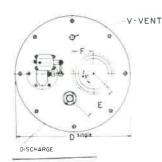
## SELECTION CHART TYPE UV LOCKWOOD CONDENSATE RETURN SYSTEMS

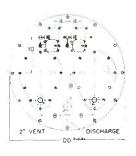
For 60 cycle motors only — operating at 1750 and 3500 rpm.

3500 rpm units have gauge and plug cock installed at factory and set at pump design pressure.

Pump Type and Size	Max. Sq. Ft. E.D.R.	Disch. Press. at Pump	Pump Cap. G.P.M.	Motor H.P.	Receiver Size		Return	Disch.	Pump Type	Max.	Disch. Press.	Pump	Motor	Receiver Size		Return	Disch.
					Single	Duplex	Pipe Size	Pipe Size	and Size	Sq. Ft. E.D.R.	at Pump	Cap. G.P.M.	H.P.	Single	Duplex	Pine Size	Pipe Size
UV-21 UV-21½ UV-22 UV-22½		10 15 20 25		* 1/4 * 1/3 * 1/2 * 3/4	16" Dia. × 36"	30" Dia. × 36"	3" Single	1%"	UV-251 UV-251½ UV-252 UV-253	<b>25,000 25,000</b>	10 15 20 30	37½	* ½ * ¾ *1 1½	30" Dia. × 36"	36" Dia. ×	Single and Duplex 4"	1%"
UV-23 UV-23 UV-24 UV-25 UV-26	2,000	30 40 50 60	3	*1 1 1 <sup>1</sup> / <sub>2</sub> 2	Deep	Deep	Duplex	,,	UV-254 UV-255 UV-256 UV-257½		40 50 60 75		2 3 3 5	Deep ,,	Deep "	12.	Sec
UV-27½		75 10		* 1/4					UV-301 UV-301½ UV-302	30,000	10 15 20	45	+ 1/2 + 3/4 +1	-91	- 36	30	2)
UV-41½ UV-42 UV-42½ UV-43 UV-43	4,000	15 20 25	6	* 1/3 * 1/2 * 3/4 *1	拼	**	9	**	UV-303 UV-304 UV-305 UV-306 UV-307½	30,000	30 40 50 60 75	45	1½ 2 3 3 5	(# <del>)</del> (	,,	- 25	w
UV-44 UV-45 UV-46 UV-47½	4,000	40 50 60 75	6	1 1½ 2 3	30C 34	,,	1,	11	UV-401 UV-401½ UV-402	40,000	10 15 20	60	* 3/4 *1 *11/2	36" Dia. ×	17	311	.,
UV-61 UV-61½ UV-62 UV-62½		10 15 20 25		* 1/4 * 1/3 * 1/2 * 3/4	100	(6)	in.	31	UV-403 UV-404 UV-405 UV-406 UV-407½	40.000	30 40 50 60 75	60	2 3 5 5 7½	36" Deep	н	Jv	.20:
UV-63 UV-64	6,000	30 40	9	*1 3/4 1					UV-501 UV-501½ UV-502	50,000	10 15 20	75	*1 *1½ *2	**	ŋ	17	2"
UV-65 UV-66 UV-67½	6,000	50 60 75	9	11/2 2 3	20"	30"	"	111	UV-503 UV-504 UV-505 UV-506	50.000	30 40 50 60	75	3 3 5 5	к	ж	100	15"
UV-101½ UV-102 UV-102½ UV-103	10,000	15 20 25	15	+ 1/4 + 1/3 + 1/2 + 3/4 +1	Dia. × 36" Deep	Dia. × 36" Deep	(00)	:00	UV-507½ UV-651 UV-651½ UV-652	65.000	75 10 15 20	971/7	7½ *1½ *1½ *2	42" Dia.	42" Dia.	100	2"
UV-103 UV-104 UV-105 UV-106 UV-107½	10,000	30 40	15	3/4 1 11/2 2 3	ir		,,	7.7	UV-653 UV-654 UV-655 UV-656 UV-657 <sup>1</sup> / <sub>2</sub>	65.000	30 40 50 60 75	971/2	3 5 5 7 <sup>1</sup> / <sub>2</sub> 7 <sup>1</sup> / <sub>2</sub>	36" Deep	36" Deep	30	300
UV-151 UV-151½ UV-152		10 15 20		* 1/3 * 1/2 + 3/4	H	10	20.		UV-801 UV-801½ UV-802	80,000	10 15 20	120	*1½ *2 *3	199		**	100
UV-152½ UV-153 UV-154 UV-155	15,000 15,000	30 40 50	22½ 22½	*1 *1½ 1 1½ 2		₩·	199		UV-803 UV-804 UV-805 UV-806 UV-807 <sup>1</sup> / <sub>2</sub>	80.000	30 40 50 60 75	120	5 5 7½ 7½ 10	198	(B)	**:	Ü
UV-156 UV-157½		60 75		3 3 * ½		in' and			UV-1001 UV-1001½ UV-1002	100,000	10 15 20	150	*1½ *2 *3	48" Dia. ×	48" Dia.	**	
UV-201½ UV-202 UV-202½ UV-203 UV-203	20,000	15 20 25	30	* ½ * ¾ *1 *1½	le:	500	140	114	UV-1003 UV-1004 UV-1005 UV-1006	100,000	30 40 50 60	150	5 7½ 7½ 10	36" Deep	36 Deep	395	39
UV-204 UV-205 UV-206 UV-207 <sup>1</sup> / <sub>2</sub>	20,000	30 40 50 60 75	30	1½ 1½ 2 3 5	386	1880	995	**	UV-1007½		75				uting oper or 3500	pre pt 171 R F At	O F P AI







The above dimensions are correct to within 1" and are intended for lay-out work only Certified construction prints will be furnished upon request.

The duplex unit like the single unit consists of one cast iron receiver, two pumps, two motors, one cast iron cover plate with vent opening, mechanical alternator and complete float mechanisms. Each pump of the duplex unit is mounted on its own plate so that any one of the pumps may be removed for inspection without disturbing the second unit.

Special duplex units available on 24" receivers—consult factory,

### **DIMENSIONAL DATA**

CAP. SQ. FT. E.D.R.	RECI	EIVER	LOUIS CO.	APPROXIMATE DIMENSIONS												
	CAP. GALS		MOTOR		В	вс	D	Е	F	G	v	A-A	D-D	G-G	н	
	SINGLE	DUPLEX	H.P.	A			U	E	-	G	v	M-W	0-0	~ ~	SINGLE	DUPLE
2,000 to 6,000	31	110	1/4 - 3/4 1 - 11/2 2 - 3	16"	36"	11" 13" 14"	20"	71/2"	4"	11"	1*	30"	34*	18"	18"	32"
10,000 to 20,000	48	110	1/ <sub>4</sub> - 3/ <sub>4</sub> 1 - 11/ <sub>2</sub> 2 - 3	20"	36"	11" 13" 14"	24™	71/2"	4*(	13"	11/4"	30"	34"	18"	22"	32"
25,000 to 30,000	110	158	1/2 - 3/4 1 - 11/2 3 - 5	30"	36	11" 13" 15"	34"	71/2"	4"	18"	11/2"	36"	40"	21"	32"	38"
40,000	158	158	3/ <sub>4</sub> 1 - 3 5 = 7 <sup>1</sup> / <sub>2</sub>	36"	36"	11" 13" 16"	40"	8"	4**	21"	2"	36"	40"	21"	38"	38"
50,000	158	158	1 - 2 3 - 5 71/2	36"	36"	13" 14" 16"	40"	8"	4"	21"	2"	36"	40"	21"	38"	38"
65,000	216	216	1½ - 2 3 - 5 7½	42"	36"	13" 14" 16"	46"	8"	4"	24	2"	42"	46"	24**	44**	44"
80,000	216	216	1½ - 3 5 - 7½ 10	42"	36"	14" 16" 19"	46"	8"	4"	24"	2*	42"	46"	24"	44	44"
100,000	282	282	1½ - 3 5 - 7½ 10 - 15	48"	36"	14" 16" 20"	52"	8"	4"	27"	2"	48"	52"	27"	50"	50"

SPECIFICATIONS									
Furnish and install as indicated on plans, (1) Lockwood Type UV (single or duplex) condensate return unit. Pumping units shall each have a capacity of GPM against psi when pumping 200°F condensate.									
Motors shall be (open drip-proof, T <sub>e</sub> E <sub>e</sub> F <sub>e</sub> C <sub>e</sub> or explosion proof) or 3500) RPM	_ HP, for volts, (single or three phase, 60 cycle, AC, {1750}								
Receiver shall be (close grained cast iron or 3/16" steel)dia, >	deep, with center-line of return inlet inches below top flange.								
Pumps shall be controlled by (mechanical alternator) (two float switches) for condensate service.									
For boiler feed service, pump shall be equipped with a float-operated make-up valve mounted on the main cover of the receiver.									
Provide motor protection (magnetic starter, fused or unfused comb, circ	uit breaker comb) with (H-O-A selector switch) (pilot light) (transformer) as required.								

The specifications contained in this bulletin were effective at the time of publishing. Lockwood Products, Inc. reserves the right to discontinue products at any time or to change specifications or design without incurring any obligation.

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